

\*\*\*\*\*  
 USACE / NAVFAC / AFCEA UFGS-01525 (July 2003)  
 -----  
 Preparing Activity: NAVFAC Superseding  
 UFGS-01525 (November 2002)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

\*\*\*\*\*

SECTION 01525

SAFETY AND OCCUPATIONAL HEALTH REQUIREMENTS  
 08/03

\*\*\*\*\*

This guide specification is intended for use in contracts that specify Federal Acquisition Regulation (FAR) clause 52.236-13, "Accident Prevention", and/or it's Alternate I, to include contracts for construction, dismantling, renovation and demolition; dredging; environmental restoration (investigation, design, remediation); asbestos abatement or lead hazard control; projects in the continental U.S. and overseas.

NOTE: This guide specification covers safety and occupational health requirements for the protection of Contractor and Government personnel, property and resources. The requirements of this guide specification supplement U.S. Army Corps of Engineers (USACE) Safety and Health Requirements Manual, EM 385-1-1, and clarify safety concerns for high-risk construction activities. All contracts that include FAR clause 52.236-13 require the Contractor to prepare and execute a written Accident Prevention Plan (APP) in accordance with Appendix A of EM 385-1-1 to include Activity Hazard Analyses (AHAs).

Some contracts, based upon the work to be performed (environmental restoration, asbestos abatement or lead hazard control), require additional special safety and health plans to be made part of and appended to the APP. Pertinent UFGS contract sections include UFGS Section 01351A, Safety, Health, and Emergency Response (HTRW/UST) for environmental restoration project; UFGS Section 13280A(Army), or 13281N(Navy), for asbestos abatement; and, UFGS Section 13281A(Army), or 13282N(Navy), for lead hazard control activities. For Navy environmental restoration contracts, an APP is required with the overall contract and a site specific Health and Safety Plan is required for each task order (contact the EFD/EFA Safety Manager for applicability).

In addition, when any work under a service, supply or research and development contract is to be

performed on Government-owned, leased or controlled real property, or on board Government-owned, leased or controlled plant or equipment, a determination must be made whether to use FAR clause 52.236-13, and/or its Alternate I, and this specification. The need for the use of FAR clause 52.236-13, and/or its Alternate I, and this specification must be determined from the hazards presented by the supplies to be delivered, the services to be provided or the research and development to be performed. The Contracting Officer in consultation with the technical proponent and safety and health personnel will make the determination.

Many states and municipalities have more stringent or additional requirements and this section should be modified as required to meet local conditions and regulations.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Use of electronic communication is encouraged.

This guide specification includes tailoring options for Navy. Selection or deselection of a tailoring option will include or exclude that option in the section, but editing the resulting section to fit the project is still required.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

\*\*\*\*\*

PART 1 GENERAL

1.1 REFERENCES

\*\*\*\*\*

NOTE: Issue (date) of references included in project specifications need not be more current than provided by the latest change to the guide specification.

The listed references should not be manually edited except to add new references. References not used in the text will be deleted from this paragraph during the SpecsIntact reference reconciliation process.

\*\*\*\*\*

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

## AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z359.1 (1999) Safety Requirements for Personal Fall Arrest Systems, Subsystems and Components

## ASME INTERNATIONAL (ASME)

ASME B30.3 (1996; R 1997, 1998 & 1999) Construction Tower Cranes

ASME B30.5 (2000) Mobile and Locomotive Cranes

ASME B30.8 (2000) Floating Cranes and Floating Derricks

ASME B30.22 (2000) Articulating Boom Cranes

## OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)

29 CFR 1910 Safety and Health Regulation in General Industry

29 CFR 1910.94 Ventilation

29 CFR 1910.120 Hazardous Waste Operations and Emergency Response

29 CFR 1910.146 Permit-required Confined Spaces

29 CFR 1915 Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment

29 CFR 1926 Safety and Health Regulations for Construction

29 CFR 1926.62 Lead in Construction

29 CFR 1926.65 Hazardous Waste Operations and Emergency Response

29 CFR 1926.450 Scaffolds

29 CFR 1926.500 Fall Protection

29 CFR 1926.550 Cranes and Derricks

29 CFR 1926.1101 Asbestos

## U. S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (1996) Safety and Health Requirements Manual

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10 (1998) Portable Fire Extinguishers

NFPA 70 (2002) National Electrical Code  
 NFPA 241 (2000) Safeguarding Construction, Alteration, and Demolition Operations

1.2 SUBMITTALS

\*\*\*\*\*

NOTE: NOTE: Submittals must be limited to those necessary for adequate quality control. The importance of an item in the project should be one of the primary factors in determining if a submittal for the item should be required.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Recommended codes for Army projects are "RE" for Resident Engineer approval, "ED" for Engineering approval, and "AE" for Architect-Engineer approval. Codes following the "G" typically are not used for Navy projects.

Submittal items not designated with a "G" are considered as being for information only for Army projects and for Contractor Quality Control approval for Navy projects.

\*\*\*\*\*

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only or as otherwise designated. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

- Accident Prevention Plan (APP); G ROICC
- Activity Hazard Analysis (AHA); G ROICC
- Crane Critical Lift Plan; G ROICC

SD-06 Test Reports

Reports

Submit reports as their incidence occurs, in accordance with the

requirements of the paragraph entitled, "Reports."

Accident Reports

Monthly Exposure Reports

Regulatory Citations and Violations

Crane Reports

\*\*\*\*\*  
**NOTE: Include this requirement in all Navy projects;  
 this is an option for Army projects.**  
 \*\*\*\*\*

[ Certificate of Compliance (Crane)]

SD-07 Certificates

Confined Space Entry Permit

Submit one copy of each permit attached to each Daily  
 [Production][Quality Control] Report.

### 1.3 DEFINITIONS

[ a. Associate Safety Professional (ASP). An individual who is currently certified by the Board of Certified Safety Professionals.]

[ b. Certified Construction Health & Safety Technician (CHST). An individual who is currently certified by the Board of Certified Safety Professionals.]

[ c. Certified Industrial Hygienist (CIH). An individual who is currently certified by the American Board of Industrial Hygiene.]

[ d. Certified Safety Professional (CSP). An individual who is currently certified by the Board of Certified Safety Professionals.]

[ e. Certified Safety Trained Supervisor (STS). An individual who is currently certified by the Board of Certified Safety Professionals.]

f. High Visibility Accident. Any mishap which may generate publicity and/or high visibility.

g. Low-slope roof. A roof having a slope less than or equal to 4 in 12 (vertical to horizontal).

h. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even though provided by a physician or registered personnel.

i. Multi-Employer Work Site (MEWS). A multi-employer work site, as defined by OSHA, is one in which many employers occupy the same site. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors.

j. Operating Envelope. The area surrounding any crane. Inside this

"envelope" is the crane, the operator, riggers, rigging gear between the hook and the load, the load and the crane's supporting structure (ground, rail, etc.).

k. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

- (1) Death, regardless of the time between the injury and death, or the length of the illness;
- (2) Days away from work;
- (3) Restricted work;
- (4) Transfer to another job;
- (5) Medical treatment beyond first aid;
- (6) Loss of consciousness; or
- (7) A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

l. Site Safety and Health Officer (SSHO). The superintendent or other qualified or competent person who is responsible for the on-site safety and health required for the project. The Contractor quality control (QC) person [cannot be the SSHO, even though the QC has safety inspection responsibilities as part of the QC duties.] [can be the SSHO on this project.]

m. Steep roof. A roof having a slope greater than 4 in 12 (vertical to horizontal).

n. "USACE" property and equipment specified in USACE EM 385-1-1 should be interpreted as Government property and equipment.

[ o. Weight Handling Equipment (WHE) Accident. A WHE accident occurs when any one or more of the six elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in the following:

1. Personnel injury or death. Minor injuries that are inherent in any industrial operation, including strains and repetitive motion related injuries, shall be reported by the normal personnel injury reporting process of the activity in the lieu of these requirements.
2. Material or equipment damage.
3. Dropped load.
4. Derailment.
5. Two-blocking.
6. Overload.
7. Collision, including unplanned contact between the load,

crane, and/or other objects.

Items 3, 4, 5, 6, and 7 are considered accidents even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, roll over, etc.).

1.4 REGULATORY REQUIREMENTS

\*\*\*\*\*

NOTE: The specifier will list in the bracket the Federal, state and local laws, regulations and statutes; host nation requirements; Navy, Air Force and Army installations, US Army Corps of Engineers District requirements by authority and document number, which apply to the work to be performed. The specifier should consult with the supporting local safety and occupational health office for assistance in identifying local requirements.

\*\*\*\*\*

In addition to the detailed requirements included in the provisions of this contract, work performed shall comply with USACE EM 385-1-1, and the following [federal, state, and local,] [host nation] laws, ordinances, criteria, rules and regulations [\_\_\_\_\_]. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements shall apply.

1.5 DRUG PREVENTION PROGRAM

Conduct a proactive drug and alcohol use prevention program for all workers, prime and subcontractor, on the site. Ensure that no employee uses illegal drugs or consumes alcohol during work hours. Ensure there are no employees under the influence of drugs or alcohol during work hours. After accidents, collect blood, urine, or saliva specimens and test the injured and involved employees for the influence of drugs and alcohol. A copy of the test shall be made available to the Contracting Officer upon request.

1.6 SITE QUALIFICATIONS, DUTIES AND MEETINGS

1.6.1 Personnel Qualifications

\*\*\*\*\*

NOTE: Coordinate with the supporting local safety and occupational health office to determine the level of qualifications required for the Site Safety and Health Officer (SSHO) based on the hazards of the project. Select the appropriate competency level from those listed below. When levels 4, 5 or 6 are selected, the specifier shall also select the required areas of competency necessary for the project. At least 4 must be identified.

\*\*\*\*\*

## 1.6.1.1 Site Safety and Health Officer (SSHO)

Site Safety and Health Officer (SSHO) shall be provided at the work site at all times to perform safety and occupational health management, surveillance, inspections, and safety enforcement for the Contractor. The SSHO shall meet the following requirements:

- [ Level 1:  
 Worked on similar projects.  
 10-hour OSHA construction safety class or equivalent within last 3 years.  
 Competent person training as needed.]
  
- [ Level 2:  
 A minimum of 3 years safety work on similar project.  
 30-hour OSHA construction safety class or equivalent within last 3 years.  
 Competent person training as needed.]
  
- [ Level 3:  
 A minimum of 5 years safety work on similar projects.  
 30-hour OSHA construction safety class or equivalent within the last 5 years.  
 An average of at least 24 hours of formal safety training each year for the past 5 years.  
 Competent person training as needed.]
  
- [ Level 4:  
 A minimum of 10 years safety work of a progressive nature with at least 5 years of experience on similar projects.  
 30-hour OSHA construction safety class or equivalent within the last 5 years.  
 An average of at least 24 hours of formal safety training each year for the past 5 years with training for competent person status for at least the following [4] areas of competency:  
 [Excavation]; [Scaffolding]; [Fall protection]; [Hazardous energy]; [Confined space]; [Health hazard recognition, evaluation and control of chemical, physical and biological agents]; [Personal protective equipment and clothing to include selection, use and maintenance]; [ ].]
  
- [ Level 5:  
 An Associate Safety Professional (ASP), Certified Safety Trained Supervisor (STS) and/or Construction Health & Safety Technician (CHST).  
 A minimum of 10 years safety work of a progressive nature with at least 5 years of experience on similar projects.  
 30-hour OSHA construction safety class or equivalent within the last 5 years.  
 An average of at least 24 hours of formal safety training each year for the past 5 years with training for competent person status for at least the following [4] areas of competency:  
 [Excavation]; [Scaffolding]; [Fall protection]; [Hazardous energy]; [Confined space]; [Health hazard recognition, evaluation and control of chemical, physical and biological agents]; [Personal protective equipment and clothing to include selection, use and maintenance]; [ ].]
  
- [ Level 6: A

Certified Safety Professional (CSP) and/or Certified Industrial Hygienist (CIH).

A minimum of 10 years safety work of a progressive nature with at least 5 years of experience on similar projects.

30-hour OSHA construction safety class or equivalent within the last 5 years.

An average of at least 24 hours of formal safety training each year for the past 5 years with training for competent person status for at least the following [4] areas of competency: [Excavation]; [Scaffolding]; [Fall protection]; [Hazardous energy]; [Confined space]; [Health hazard recognition, evaluation and control of chemical, physical and biological agents]; [Personal protective equipment and clothing to include selection, use and maintenance]; [ ].]

1.6.1.2 Certified Safety Professional (CSP) and/or Certified Industrial hygienist (CIH)

\*\*\*\*\*

**NOTE: Specify a Certified Safety Professional (CSP) and/or Certified Industrial Hygienist (CIH) only for very large or complex projects based on a preliminary or design analysis of the specific hazards to be encountered. The specifier shall coordinate with the supporting local safety and occupational health office to determine if a CSP and/or CIH is required on the project.**

\*\*\*\*\*

Provide a [Certified Safety Professional (CSP)] [and] [Certified Industrial Hygienist (CIH)] at the work site to perform safety and occupational health management, surveillance, inspections, and safety enforcement for the Contractor. The [CSP] [and] [CIH] shall be the safety and occupational health "competent person" as defined by USACE EM 385-1-1.

1.6.1.3 Associate Safety professional (ASP), Certified Safety Trained Supervisor (STS) and/or Construction Health and Safety Technician (CHST).

\*\*\*\*\*

**NOTE: Specify an Associate Safety Professional (ASP), Certified Safety Trained Supervisor (STS), and/or Construction Health & Safety Technician (CHST) for complex projects as specified by the supporting local safety and health office.**

\*\*\*\*\*

Provide [a/an] [Associate Safety Professional (ASP)] [Certified Safety Trained Supervisor (STS)] [and/or] [Construction Health & Safety Technician (CHST)] at the work site to perform safety management, surveillance, inspections, and safety enforcement for the Contractor. The [ASP][STS] [and/or] [CHST] shall be the safety and occupational health "competent person" as defined by USACE EM 385-1-1. The [ASP][STS] [and/or] [CHST] shall be at the work site at all times whenever work or testing is being performed and shall conduct and document daily safety inspections. The [ASP][STS] [and/or] [CHST] shall have no other duties other than safety and occupational health management, inspections, and enforcement on this contract.

1.6.1.4 Competent Person for Confined Space Entry

Provide a competent person meeting the requirements of EM 385-1-1 who is assigned in writing by the Designated Authority to assess confined spaces and who possesses demonstrated knowledge, skill and ability to:

- a. Identify the structure, location, and designation of confined and permit-required confined spaces where work is done;
- b. Calibrate and use testing equipment including but not limited to, oxygen indicators, combustible gas indicators, carbon monoxide indicators, and carbon dioxide indicators, and to interpret accurately the test results of that equipment;
- c. Perform all required tests and inspections specified in 29 CFR 1910.146 and 29 CFR 1915 Subpart B;
- d. Assess hazardous conditions including atmospheric hazards in confined space and adjacent spaces and specify the necessary protection and precautions to be taken;
- e. Determine ventilation requirements for confined space entries and operations;
- f. Assess hazards associated with hot work in confined and adjacent space and determine fire watch requirements; and,
- g. Maintain records required.

[Since this work involves marine operations that handle combustible or hazardous materials, this qualified person shall be a NFPA certified marine chemist.]

#### 1.6.1.5 Competent Person for the Health Hazard Control and Respiratory Protection Program

Provide a competent person meeting the requirements of EM 385-1-1 who is:

- a. Capable by education, specialized training and/or experience of anticipating, recognizing, and evaluating employee exposure to hazardous chemical, physical and biological agents in accordance with USACE EM 385-1-1, Section 6.
- b. Capable of specifying necessary controls and protective actions to ensure worker health.

#### 1.6.1.6 Crane Operators

Crane operators shall meet the requirements in USACE EM 385-1-1, Appendix G.

#### 1.6.2 Personnel Duties

##### 1.6.2.1 Site Safety and Health Officer (SSHO)/Superintendent

- a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Safety inspection logs shall be attached to the Contractors' daily [production][quality control] report.

- b. Conduct mishap investigations and complete required reports. Maintain the OSHA Form 300 and Daily Production reports for prime and sub-contractors.
- c. Maintain applicable safety reference material on the job site.
- d. Attend the pre-construction conference, pre-work meetings including preparatory inspection meeting, and periodic in-progress meetings.
- e. Implement and enforce accepted APPS and AHAs.
- f. Maintain a safety and health deficiency tracking system that monitors outstanding deficiencies until resolution. A list of unresolved safety and health deficiencies shall be posted on the safety bulletin board.
- g. Ensure sub-contractor compliance with safety and health requirements.

Failure to perform the above duties will result in dismissal of the superintendent and/or SSHA, and a project work stoppage. The project work stoppage will remain in effect pending approval of a suitable replacement.

1.6.2.2 [Certified Safety Professional (CSP)][Certified Industrial Hygienist (CIH)][Associate Safety Professional (ASP)][Certified Safety Trained Supervisor (STS)][and/or][Certified Construction Health & Safety Technician (CHST)]

\*\*\*\*\*  
**NOTE: When the requirement for a CSP, CIH, ASP, STS and/or CHST is included, this paragraph shall also be included.**  
 \*\*\*\*\*

- a. Perform safety and occupational health management, surveillance, inspections, and safety enforcement for the project.
- b. Perform as the safety and occupational health "competent person" as defined by USACE EM 385-1-1.
- c. Be on site [at all times][at least weekly][at least monthly]whenever work or testing is being performed.
- d. Conduct and document safety inspections.
- e. Shall have no other duties other than safety and occupational health management, inspections, and enforcement on this contract.

If the [CSP][CIH][ASP][STS][CHST] is appointed as the SSHA all duties of that position shall also be preformed.

1.6.3 Meetings

1.6.3.1 Preconstruction Conference

- a. The Contractor will be informed, in writing, of the date of the preconstruction conference. The purpose of the preconstruction conference is for the Contractor and the Contracting Officer's representatives to become acquainted and explain the functions and

operating procedures of their respective organizations and to reach mutual understanding relative to the administration of the overall project's APP before the initiation of work.

b. Contractor representatives who have a responsibility or significant role in accident prevention on the project shall attend the preconstruction conference. This includes the project superintendent, site safety and health officer, quality control supervisor, or any other assigned safety and health professionals who participated in the development of the APP (including the AHAs and special plans, program and procedures associated with it).

c. The Contractor shall discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated activity hazard analyses (AHAs) that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, a schedule for the preparation, submittal, review, and acceptance of AHAs shall be established to preclude project delays.

d. Deficiencies in the submitted APP will be brought to the attention of the Contractor at the preconstruction conference, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Work shall not begin until there is an accepted APP.

#### 1.6.3.2 Weekly Safety Meetings

Conduct weekly safety meetings at the project site for all employees. The Contracting Officer will be informed of the meeting in advance and be allowed attendance. Minutes showing contract title, signatures of attendees and a list of topics discussed shall be attached to the Contractors' daily [production] [quality control] report.

#### 1.6.3.3 Work Phase Meetings

The appropriate AHA shall be reviewed and attendance documented by the Contractor at the preparatory, initial, and follow-up phases of quality control inspection. The analysis should be used during daily inspections to ensure the implementation and effectiveness of safety and health controls.

### 1.7 TRAINING

#### 1.7.1 New Employee Indoctrination

New employees (prime and sub-contractor) will be informed of specific site hazards before they begin work. Documentation of this orientation shall be kept on file at the project site.

#### 1.7.2 Periodic Training

Provide Safety and Health Training in accordance with USACE EM 385-1-1 and the accepted APP. Ensure all required training has been accomplished for all on site employees.

#### 1.7.3 Training on Activity Hazard Analysis (AHA)

Prior to beginning a new phase, training will be provided to all affected

employees to include a review of the AHA to be implemented.

## 1.8 ACCIDENT PREVENTION PLAN (APP)

The Contractor shall use a qualified person to prepare the written site-specific APP. Prepare the APP in accordance with the format and requirements of USACE EM 385-1-1 and as supplemented herein. Cover all paragraph and subparagraph elements in USACE EM 385-1-1, Appendix A, "Minimum Basic Outline for Preparation of Accident Prevention Plan". Where a paragraph or subparagraph element is not applicable to the work to be performed indicate "Not Applicable" next to the heading. Specific requirements for some of the APP elements are described below at paragraph 1.8.1. The APP shall be job-specific and shall address any unusual or unique aspects of the project or activity for which it is written. The APP shall interface with the Contractor's overall safety and health program. Any portions of the Contractor's overall safety and health program referenced in the APP shall be included in the applicable APP element and made site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP shall be signed by the person and firm (senior person) preparing the APP, the Contractor, the on-site superintendent, the designated site safety and health officer and any designated CSP and/or CIH.

Submit the APP to the Contracting Officer [15] [ ] calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP. The Contracting Officer reviews and comments on the Contractor's submitted APP and accepts it when it meets the requirements of the contract provisions.

Once accepted by the Contracting Officer, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and quality control manager. Should any unforeseen hazard become evident during the performance of work, the project superintendent shall inform the Contracting Officer, both verbally and in writing, for resolution as soon as possible. In the interim, all necessary action shall be taken by the Contractor to restore and maintain safe working conditions in order to safeguard on site personnel, visitors, the public, and the environment.

Copies of the accepted plan will be maintained at the [Contracting Officer's][resident engineer's] office and at the job site. The APP shall be continuously reviewed and amended, as necessary, throughout the life of the contract. Unusual or high-hazard activities not identified in the original APP shall be incorporated in the plan as they are discovered.

### 1.8.1 EM 385-1-1 Contents

In addition to the requirements outlines in Appendix A of USACE EM 385-1-1, the following is required:

a. Names and qualifications (resumes including education, training, experience and certifications) of all site safety and health personnel designated to perform work on this project to include the designated site safety and health officer and other competent and qualified personnel to be used such as CSPs, CIHs, STSs, CHSTs. The duties of each position shall be specified.

b. Qualifications of competent and of qualified persons. As a minimum, competent persons shall be designated and qualifications submitted for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; personal protective equipment and clothing to include selection, use and maintenance.

c. Confined Space Entry Plan. Develop a confined space entry plan in accordance with USACE EM 385-1-1, applicable OSHA standards 29 CFR 1910, 29 CFR 1915, and 29 CFR 1926, and any other federal, state and local regulatory requirements identified in this contract. Identify the qualified person's name and qualifications, training, and experience. Delineate the qualified person's authority to direct work stoppage in the event of hazardous conditions. Include procedure for rescue by contractor personnel and the coordination with emergency responders. (If there is no confined space work, include a statement that no confined space work exists and none will be created.)

d. Health Hazard Control Program. The Contractor shall designate a competent and qualified person to establish and oversee a Health Hazard Control Program in accordance with USACE EM 385-1-1, Section 6. The program shall ensure that employees, on-site Government representatives, and others, are not adversely exposed to chemical, physical and biological agents and that necessary controls and protective actions are instituted to ensure health.

[ e. Crane Critical Lift Plan. Require a critical lift plan for each of the following lifts: lifts over 75 percent of the capacity of the crane or hoist (lifts over 50 percent of the capacity of a barge mounted mobile crane's hoists) at any radius of lift; lifts involving more than one crane or hoist; lifts of personnel; and lifts involving non-routine digging or operation, sensitive equipment, or unusual safety risks. The plans shall include the following as a minimum and shall include USACE EM 385-1-1, Paragraph 16.c.18.

(1) The size and weight of the load to be lifted, including crane and rigging components that add to the weight. The OEM's maximum load capacities for entire range of the lift shall also be provided.

(2) The lift geometry, including the crane position, boom length and angle, height of lift, and radius for the entire range of the lift. Applies to both single and tandem crane lifts.

(3) A rigging plan, showing the lift points, rigging gear, and rigging procedures.

(4) The environmental conditions under which lift operations are to be stopped.

- (5) For lifts of personnel, the plan shall demonstrate compliance with the requirements of 29 CFR 1926.550(g).
- (6) For barge mounted mobile cranes, barge stability calculations identifying barge list and trim based on anticipated loading; and load charts based on calculated list and trim. The amount of list and trim shall be within the crane manufacturer's requirements.]

f. Alcohol and Drug Abuse Plan

(1) Describe plan for random checks and testing with pre-employment screening in accordance with the DFAR Clause subpart 252.223-7004, "Drug Free Work Force."

(2) Description of the on-site prevention program

g. Fall Protection and Prevention (FP&P) Plan. The plan shall be site specific and address all fall hazards in the work place and during different phases of construction. It shall address how to protect and prevent workers from falling to lower levels when they are exposed to fall hazards above 1.8 m (6 feet). A qualified person shall prepare and sign the plan. The plan shall include fall protection and prevention systems, equipment and methods employed for every phase of work, responsibilities, rescue and escape equipment and operations, training requirements, and monitoring methods. Fall Protection and Prevention Plan shall be revised [every six months] for lengthy projects, reflecting any changes during the course of construction due to changes in personnel, equipment, systems or work habits. The accepted Fall Protection and Prevention Plan shall be kept and maintained at the job site for the duration of the project.

[ h. Lead Abatement Plan. The safety and health aspects of lead-based paint removal, prepared in accordance with Section [13281A, Lead Hazard Control Activities][13283N, "Removal and Disposal of Lead Containing Paint"].]

[ i. Lead Work Plan. The safety and health aspects of lead work, prepared in accordance with Section 13282N, "Lead in Construction".]

[ j. Asbestos Hazard Abatement Plan. The safety and health aspects of asbestos work, prepared in accordance with Section [[13280A, Asbestos Abatement] [13281N, "Engineering Control of Asbestos Containing Materials"]]]

[ k. Site Safety, Health and Emergency Response Plan. The safety and health aspects prepared in accordance with Section 01351A.]

[ l. PCB Plan. The safety and health aspects of Polychlorinated Biphenyls work, prepared in accordance with Sections 13284N, "Removal and Disposal of Polychlorinated Biphenyls (PCBs) and 13285N, "Removal and Disposal of PCB Contaminated Soils)".]

[m. Site Demolition Plan. The safety and health aspects prepared in accordance with Section [02220A, Demolition][02220N, "Site Demolition" and referenced sources]] [Include engineering survey as applicable.]

[ n. Excavation Plan. The safety and health aspects prepared in accordance with Section 02302N, Backfilling, and Compacting for

Utilities.]

o. Training Records and Requirements. List of mandatory training and certifications which are applicable to this project (e.g. explosive actuated tools, confined space entry, fall protection, crane operation, vehicle operator, forklift operators, personal protective equipment); list of requirements for periodic retraining/certification; outline requirements for supervisory and employee safety meetings.

#### 1.9 ACTIVITY HAZARD ANALYSIS (AHA)

The Activity Hazard Analysis (AHA) format shall be in accordance with USACE EM 385-1-1. Submit the AHA for review at least [15][ ]calendar days prior to the start of each phase. Format subsequent AHA as amendments to the APP. An AHA will be developed by the Contractor for every operation involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or subcontractor is to perform work. The analysis must identify and evaluate hazards and outline the proposed methods and techniques for the safe completion of each phase of work. At a minimum, define activity being performed, sequence of work, specific safety and health hazards anticipated, control measures (to include personal protective equipment) to eliminate or reduce each hazard to acceptable levels, equipment to be used, inspection requirements, training requirements for all involved, and the competent person in charge of that phase of work. For work with fall hazards, including fall hazards associated with scaffold erection and removal, identify the appropriate fall arrest systems. For work with materials handling equipment, address safeguarding measures related to materials handling equipment. For work requiring excavations, include requirements for safeguarding excavations. An activity requiring an AHA shall not proceed until the AHA has been accepted by the Contracting Officer's representative and a meeting has been conducted by the Contractor to discuss its contents with everyone engaged in the activity, including on-site Government representatives. The Contractor shall document meeting attendance at the preparatory, initial, and follow-up phases of quality control inspection. The AHA shall be continuously reviewed and, when appropriate, modified to address changing site conditions or operations. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

Activity hazard analyses shall be updated as necessary to provide an effective response to changing work conditions and activities. The on-site superintendent, site safety and health officer and competent persons used to develop the AHAs, including updates, shall sign and date the AHAs before they are implemented.

#### 1.10 DISPLAY OF SAFETY INFORMATION

Within [ ] calendar days after commencement of work, erect a safety bulletin board at the job site. The following information shall be displayed on the safety bulletin board in clear view of the on-site construction personnel, maintained current, and protected against the elements and unauthorized removal:

a. Map denoting the route to the nearest emergency care facility.

- b. Emergency phone numbers.
- c. Copy of the most up-to-date APP.
- d. AHA(s).
- e. OSHA 300A Form.
- f. Confined space entry permit.
- [ g. A sign indicating the number of hours worked since last lost workday accident.]
- h. OSHA Safety and Health Protection-On-The-Job Poster.
- [ i. Safety and Health Warning Posters.]

1.11 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in the article "References." Maintain applicable equipment manufacturer's manuals.

1.12 EMERGENCY MEDICAL TREATMENT

Contractors will arrange for their own emergency medical treatment. Government has no responsibility to provide emergency medical treatment.

1.13 REPORTS

1.13.1 Accident Reports

a. For recordable injuries and illnesses, and property damage accidents resulting in at least \$2,000 in damages, the Prime Contractor shall conduct an accident investigation to establish the root cause(s) of the accident, complete the [Navy Contractor Significant Incident Report (CSIR) form] [USACE Accident Report Form 3394] and provide the report to the Contracting Officer within [1][ ] calendar day(s) of the accident. The Contracting Officer will provide copies of any required or special forms.

\*\*\*\*\*  
**NOTE: Include this requirement in all Navy projects; this is an option for Army projects.**  
\*\*\*\*\*

[ b. For any weight handling equipment accident the Prime Contractor shall conduct an accident investigation to establish the root cause(s) of the accident and corrective action taken, complete the WHE Accident Report form and provide the report to the Contracting Officer within 30 calendar days of the accident. The Contracting Officer will provide a blank copy of the accident report form.]

1.13.2 Accident Notification

Notify the Contracting Officer as soon as practical, but not later than four hours, after any WHE accident with the following information: contractor name; contract title; type of contract; name of activity,

installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on site and Government investigation is conducted. Contractor shall provide the contracting officer within 30 days of any accident a Weight Handling Equipment Accident Report consisting of a summary of circumstances, an explanation of causes(s), photographs (if available), and corrective actions taken. The Contracting Officer will provide a blank copy of the accident report form.

#### 1.13.3 Monthly Exposure Reports

Monthly exposure reporting to the Contracting Officer is required to be attached to the monthly billing request. This report is a compilation of employee-hours worked each month for all site workers, both prime and subcontractor. The Contracting Officer will provide copies of any special forms.

#### 1.13.4 Regulatory Citations and Violations

Contact the Contracting Officer immediately of any OSHA or other regulatory agency inspection or visit, and provide the Contracting Officer with a copy of each citation, report, and contractor response. Correct violations and citations promptly and provide written corrective actions to the Contracting Officer.

#### 1.13.5 Crane Reports

Submit crane inspection reports required in accordance with USACE EM 385-1-1, Appendix H and as specified herein with Daily Reports of Inspections.

#### [1.13.6 Certificate of Compliance

\*\*\*\*\*  
**NOTE: Include this requirement in all Navy projects;  
 this is an option for Army projects.**  
 \*\*\*\*\*

The Contractor shall provide a Certificate of Compliance (P-1) for each crane entering an activity under this contract (see Contracting Officer for a blank certificate). Certificate shall state that the crane and rigging gear meet applicable OSHA regulations (with the Contractor citing which OSHA regulations are applicable, e.g., cranes used in construction, demolition, or maintenance shall comply with 29 CFR 1926 and USACE EM 385-1-1 section 16 and Appendix H. Certify on the Certificate of Compliance that the crane operator(s) is qualified and trained in the operation of the crane to be used. [For cranes at DOD activities in foreign countries, the Contractor shall certify that the crane and rigging gear conform to the appropriate host country safety standards.] The Contractor shall also certify that all of its crane operators working on the DOD activity have been trained in the proper use of all safety devices (e.g., anti-two block devices). These certifications shall be posted on the crane.

#### ]1.14 HOT WORK

Prior to performing "Hot Work" (welding, etc.) or operating other

flame-producing devices, a written permit shall be requested from the [Fire Division][ ]. CONTRACTORS ARE REQUIRED TO MEET ALL CRITERIA BEFORE A PERMIT IS ISSUED. The Contractor will provide at least two (2) twenty (20) pound 4A:20 BC rated extinguishers for normal "Hot Work". All extinguishers shall be current inspection tagged, approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity.

a. Oil painting materials (paint, brushes, empty paint cans, etc.), and all flammable liquids shall be removed from the facility at quitting time. All painting materials and flammable liquids shall be stored outside in a suitable metal locker or box and will require re-submittal with non-hazardous materials.

b. Accumulation of trays, paper, shavings, sawdust, boxes and other packing materials shall be removed from the facility at the close of each workday and such material disposed of in the proper containers located away from the facility.

c. The storage of combustible supplies shall be a safe distance from structures.

d. Area outside the facility undergoing work shall be cleaned of trash, paper, or other discarded combustibles at the close of each workday.

e. All portable electric devices (saws, sanders, compressors, extension chord, lights, etc.) shall be disconnected at the close of each workday. When possible, the main electric switch in the facility shall be deactivated.

f. When starting work in the facility, Contractors shall require their personnel to familiarize themselves with the location of the nearest fire alarm boxes and place in memory the emergency [Fire Division][ ] phone number. ANY FIRE, NO MATTER HOW SMALL, SHALL BE REPORTED TO THE RESPONSIBLE [FIRE DIVISION][ ] IMMEDIATELY.

\*\*\*\*\*  
**NOTE: Specifier will include the following paragraph in USACE marine operation projects involving fuel tank/pipes that have the potential for explosive atmospheres, and NAVY projects as applicable.**  
\*\*\*\*\*

[ g. Obtain services from a NFPA Certified Marine Chemist for "HOT WORK" within or around flammable materials (such as fuel systems, welding/cutting on fuel pipes) or confined spaces (such as sewer wet wells, manholes, vaults, etc.) that have the potential for flammable or explosive atmospheres. ]

PART 2 PRODUCTS

[2.1 FALL PROTECTION ANCHORAGE

Fall protection anchorage, conforming to ANSI Z359.1, will be left in place and so identified for continued customer use.

]2.2 CONFINED SPACE SIGNAGE

The Contractor shall provide permanent signs integral to or securely attached to access covers for new permit-required confined spaces. Signs wording: "DANGER--PERMIT-REQUIRED CONFINED SPACE - DO NOT ENTER -" in bold letters a minimum of 25 mm(one inch) in height and constructed to be clearly legible with all paint removed. The signal word "DANGER" shall be red and readable from 1.52 m(5 feet).

### PART 3 EXECUTION

#### 3.1 CONSTRUCTION AND/OR OTHER WORK

The Contractor shall comply with USACE EM 385-1-1, NFPA 241, the APP, the AHA, and other related submittals and activity fire and safety regulations.

##### 3.1.1 Hazardous Material Use

Each hazardous material must receive approval prior to being brought onto the job site or prior to any other use in connection with this contract. Allow a minimum of 10 working days for processing of the request for use of a hazardous material. Any work or storage involving hazardous chemicals or materials must be done in a manner that will not expose Government or Contractor employees to any unsafe or unhealthful conditions. Adequate protective measures must be taken to prevent Government or Contractor employees from being exposed to any hazardous condition that could result from the work or storage. The Prime Contractor shall keep a complete inventory of hazardous materials brought onto the work-site. Approval by the Contracting Officer of protective measures and storage area is required prior to the start of the work.

##### 3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with EM 385-1-1 such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocyanates, lead-based paint are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials.

##### 3.1.3 Unforeseen Hazardous Material

The design should have identified materials such as PCB, lead paint, and friable and non-friable asbestos. If [additional] material, not indicated, that may be hazardous to human health upon disturbance during construction operations is encountered, stop that portion of work and notify the Contracting Officer immediately. Within [14] [\_\_\_\_\_] calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to "FAR 52.243-4, Changes" and "FAR 52.236-2, Differing Site Conditions."

#### 3.2 PRE-OUTAGE COORDINATION MEETING

Contractors are required to apply for utility outages at least [15][ ] days in advance. As a minimum, the request should include the location of

the outage, utilities being affected, duration of outage and any necessary sketches. Special requirements for electrical outage requests are contained elsewhere in this specification section. Once approved, and prior to beginning work on the utility system requiring shut down, the Contractor shall attend a pre-outage coordination meeting with the Contracting Officer and the [Station Utilities Department][ ] to review the scope of work and the lock-out/tag-out procedures for worker protection. No work will be performed on energized electrical circuits unless proof is provided that no other means exist.

### 3.3 FALL HAZARD PROTECTION AND PREVENTION

\*\*\*\*\*  
**NOTE: Use this requirement if there will be any  
 exposure to fall hazards.**  
 \*\*\*\*\*

The Contractor shall establish a fall protection and prevention program, for the protection of all employees exposed to fall hazards. The program shall include company policy, identify responsibilities, education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and escape procedures.

#### 3.3.1 Training

The Contractor shall institute a fall protection training program. As part of the Fall Hazard Protection and Prevention Program, the Contractor shall provide training for each employee who might be exposed to fall hazards. Training requirements shall be in accordance with USACE EM 385-1-1, section 21.A.16.

#### 3.3.2 Fall Protection Equipment

The Contractor shall enforce use of the fall protection equipment designated for each specific work activity in the Fall Protection and Prevention Plan and/or AHA at all times when an employee is on a surface 1.8 m(6 feet) or more above lower levels. Fall protection systems such as guardrails, personnel fall arrest system, safety nets, etc., are required when working within 1.8m (6 feet) of any leading edge. In addition to the required fall protection systems, safety skiff, personal floatation devices, life rings etc., are required when working above or next to water in accordance with USACE EM 385-1-1, paragraphs 05.I. and 05.J. Personal fall arrest systems are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall arrest systems may be required when operating other equipment such as scissor lifts if the work platform is capable of being positioned outside the wheelbase. Fall protection must comply with 29 CFR 1926.500, Subpart M and USACE EM 385-1-1.

##### 3.3.2.1 Personal Fall Arrest Equipment

Personal fall arrest equipment, systems, subsystems, and components shall meet ANSI Z359.1. Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest device. Body belts may only be used as a positioning device system (for uses such as steel reinforcing assembly and in addition to an approved fall arrest system). Harnesses shall have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for

attachment to the rest of the system. Only locking snap hooks and carabiners shall be used. Webbing, straps, and ropes shall be made of synthetic fiber. The maximum free fall distance when using fall arrest equipment shall not exceed 1.8 m (6 feet). The total fall distance shall always be taken into consideration when attaching a person to a fall arrest system.

### 3.3.3 Fall Protection for Roofing Work

Fall protection controls shall be implemented based on the type of roof being constructed and work being performed. The roof area to be accessed shall be evaluated for its structural integrity including weight-bearing capabilities for the projected loading.

#### a. Low Sloped Roofs:

\*\*\*\*\*  
**NOTE: The following bracketed sentence is required  
 in NAVY projects involving low sloped roofs.**  
 \*\*\*\*\*

(1) For work within 1.8 m (6 feet) of an edge, on low-slope roofs, personnel shall be protected from falling by use of personal fall arrest systems, guardrails, or safety nets. [A safety monitoring system is not adequate fall protection and is not authorized.]

(2) For work greater than 1.8 m (6 feet) from an edge, warning lines shall be erected and installed in accordance with 29 CFR 1926.500 and USACE EM 385-1-1.

b. Steep Roofs: Work on steep roofs requires a personal fall arrest system, guardrails with toe-boards, or safety nets. This requirement also includes residential or housing type construction.

### 3.3.4 Safety Nets

If safety nets are used as the selected fall protection system on the project, they shall be provided at unguarded work places, over water, machinery, dangerous operations and leading edge work. Safety nets shall be tested immediately after installation with a drop test of 181.4 kg (400 pounds) and every six months thereafter.

### 3.3.5 Existing Anchorage

Existing anchorages, to be used for attachment of personal fall arrest equipment, shall be certified (or re-certified) by a qualified person in accordance with ANSI Z359.1.

### 3.3.6 Horizontal Lifelines

Horizontal lifelines shall be designed, installed, certified and used under the supervision of a qualified person as part of a complete fall arrest system (29 CFR 1926.500).

## 3.4 SHIPYARD REQUIREMENTS

\*\*\*\*\*  
**NOTE: Add for projects at the Norfolk Naval Shipyard**  
 \*\*\*\*\*

(NNSY).

\*\*\*\*\*

All personnel who enter the Controlled Industrial Area (CIA) will wear mandatory personal protective equipment (PPE) at all times. All personnel shall also comply with PPE postings of shops both inside and outside the CIA. PPE shall be governed in all other areas by the nature of the work the employee is performing. They will also use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Mandatory PPE includes:

- a. Hard Hat
- b. Safety Glasses
- c. Safety Toed Shoes

### 3.5 SCAFFOLDING

Employees shall be provided with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Access to scaffold platforms greater than 6 m (20 feet) in height shall be accessed by use of a scaffold stair system. Vertical ladders commonly provided by scaffold system manufacturers shall not be used for accessing scaffold platforms greater than 6 m (20 feet) in height. The use of an adequate gate is required. Contractor shall ensure that employees are qualified to perform scaffold erection and dismantling. Do not use scaffold without the capability of supporting at least four times the maximum intended load or without appropriate fall protection as delineated in the accepted fall protection and prevention plan. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward. Special care shall be given to ensure scaffold systems are not overloaded. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material is prohibited. The first tie-in shall be at the height equal to 4 times the width of the smallest dimension of the scaffold base. Work platforms shall be placed on mud sills. Scaffold or work platform erectors shall have fall protection during the erection and dismantling of scaffolding or work platforms that are more than six feet. Delineate fall protection requirements when working above six feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase of work.

### 3.6 EQUIPMENT

#### 3.6.1 Material Handling Equipment

- a. Material handling equipment such as forklifts shall not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions.
- b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions.
- c. Operators of forklifts or power industrial trucks shall be licensed in accordance with OSHA.

#### 3.6.2 Weight Handling Equipment

\*\*\*\*\*  
**NOTE: The following bracketed paragraph is required**  
**in NAVY projects involving cranes.**  
 \*\*\*\*\*

- [ a. Cranes must be equipped with:
- (1) Load indicating devices (LIDs) and a boom angle or radius indicator,
  - (2) or load moment indicating devices (LMIs).
  - (3) Anti-two block prevention devices.
  - (4) Boom hoist hydraulic relief valve, disconnect, or shutoff (stops hoist when boom reaches a predetermined high angle).
  - (5) Boom length indicator (for telescoping booms).
  - (6) Device to prevent uncontrolled lowering of a telescoping hydraulic boom.
  - (7) Device to prevent uncontrolled retraction of a telescoping hydraulic boom.]
- b. The Contractor shall notify the Contracting Officer 15 days in advance of any cranes entering the activity so that necessary quality assurance spot checks can be coordinated. Contractor's operator shall remain with the crane during the spot check.
- c. Contractor shall comply with any specific activity regulations pertaining to crane safety and operation (including allowable crane access routes and ground loading limitations), and to notify the contracting officer, in advance, of any cranes entering the activity. Contractor shall comply with applicable ASME standards (e.g., ASME B30.3 for construction tower cranes, and ASME B30.8 for floating cranes). For barge mounted mobile cranes, require a load indicating device, a wind indicating device, and a marine type list and trim indicator readable in one-half degree increments.
- d. The Contractor shall comply with the crane manufacturer's specifications and limitations for erection and operation of cranes and hoists used in support of the work. Erection shall be performed under the supervision of a designated person (as defined in ASME B30.5). All testing shall be performed in accordance with the manufacturer's recommended procedures.
- e. The Contractor shall comply with ASME B30.5 for mobile and locomotive cranes, ASME B30.22 for articulating boom cranes and ASME B30.8 for floating cranes and floating derricks.
- f. The presence of Government personnel does not relieve the Contractor of an obligation to comply with all applicable safety regulations. The Government will investigate all complaints of unsafe or unhealthful working conditions received in writing from contractor employees, federal civilian employees, or military personnel.
- g. Each load shall be rigged/attached independently to the

hook/master-link in such a fashion that the load cannot slide or otherwise become detached. Christmas-tree lifting (multiple rigged materials) is not allowed.

h. Under no circumstance shall a Contractor make a lift at or above 90% of the cranes rated capacity in any configuration.

i. For mobile cranes with Original Equipment Manufacturer (OEM) rated capacities of 50,000 pounds or greater, require that the crane operator be designated as qualified by a source that qualifies crane operators (i.e., a union, a government agency, or an organization that tests and qualifies crane operators). Proof of current qualification shall be provided.

j. When operating in the vicinity of overhead transmission lines, operators and riggers shall be alert to this special hazard and shall follow the requirements of USACE EM 385-1-1 section 11 and ASME B30.5 or ASME B30.22 as applicable.

k. Crane suspended personnel work platforms (baskets) shall not be used unless the Contractor proves that using any other access to the work location would provide a greater hazard to the workers or is impossible. Personnel shall not be lifted with a line hoist or friction crane.

l. A fire extinguisher having a minimum rating of 10BC and a minimum nominal capacity of 5lb of extinguishing agent shall be available at all operator stations or crane cabs. Portable fire extinguishers shall be inspected, maintained, and recharged as specified in NFPA 10, Standard for Portable Fire Extinguishers.

m. All employees shall be kept clear of loads about to be lifted and of suspended loads.

n. A weight handling equipment operator shall not leave his position at the controls while a load is suspended.

o. Only Contractor crane operators who have met the requirements of 29 CFR 1910.94, 29 CFR 1910.120, 29 CFR 1926.65, 29 CFR 1926.500, USACE EM 385-1-1, ASME B30.5, and ASME B30.22 and other local and state requirements shall be authorized to operate the crane.

p. The Contractor shall use cribbing when performing lifts on outriggers.

q. The crane hook/block must be positioned directly over the load. Side loading of the crane is prohibited.

r. A physical barricade must be positioned to prevent personnel from entering the counterweight swing (tail swing) area of the crane.

s. A substantial and durable rating chart containing legible letters and figures shall be provided with each crane and securely mounted onto the crane cab in a location allowing easy reading by the operator while seated in the control station.

t. Certification records which include the date of inspection, signature of the person performing the inspection, and the serial number or other identifier of the crane that was inspected shall always

be available for review by Contracting Officer personnel.

u. Written reports listing the load test procedures used along with any repairs or alterations performed on the crane shall be available for review by Contracting Officer personnel.

v. The Contractor shall certify that all crane operators have been trained in proper use of all safety devices and not to by pass the safety devices(e.g. anti-two block devices).

### 3.6.3 Equipment and Mechanized Equipment

a. Equipment shall be operated by designated qualified operators. Proof of qualifications shall be kept on the project site for review.

b. Manufacture specifications or owner's manual for the equipment shall be on site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA or USACE EM 385-1-1. Such additional safety precautions or requirements shall be incorporated into the AHAs.

c. Equipment and mechanized equipment shall be inspected in accordance with manufacturer's recommendations for safe operation by a competent person prior to being placed into use.

d. Daily checks or tests shall be conducted and documented on equipment and mechanized equipment by designated competent persons.

## 3.7 EXCAVATIONS

The competent person for excavations performed as a result of contract work shall be on-site when excavation work is being performed, and shall inspect, and document the excavations daily prior to entry by workers. The competent person must evaluate all hazards, including atmospheric, that may be associated with the work, and shall have the resources necessary to correct hazards promptly.

### 3.7.1 Utility Locations

Prior to digging, the appropriate digging permit must be obtained. All underground utilities in the work area must be positively identified by a private utility locating service in addition to any station locating service and coordinated with the station utility department. Any markings made during the utility investigation must be maintained throughout the contract.

### 3.7.2 Utility Location Verification

The Contractor must physically verify underground utility locations by hand digging using wood or fiberglass handled tools when any adjacent construction work is expected to come within three feet of the underground system. Digging within .061 m (2 feet) of a known utility must not be performed by means of mechanical equipment; hand digging shall be used. If construction is parallel to an existing utility the utility shall be exposed by hand digging every 30.5 m (100 feet) if parallel within 1.5 m (5 feet) of the excavation.

### 3.7.3 Utilities with Concrete Slabs

Utilities located within concrete slabs or pier decks, bridges, and the like are extremely difficult to identify. The location must be coordinated with station utility departments in addition to a private locating service.

Outages on system utilities shall be used in circumstances where concrete chipping, saw cutting, or core drilling is required and utilities are unable to be completely identified.

#### 3.7.4 Shoring Systems

Trench and shoring systems must be identified in the accepted safety plan and AHA. Manufacture tabulated data and specifications or registered engineer tabulated data for shoring or benching systems shall be readily available on site for review. Job-made shoring or shielding shall have the registered professional engineer stamp, specifications, and tabulated data.

Extreme care must be used when excavating near direct burial electric underground cables.

#### 3.7.5 Trenching Machinery

Trenching machines with digging chain drives shall be operated only when the spotters/laborers are in plain view of the operator. Operator and spotters/laborers shall be provided training on the hazards of the digging chain drives with emphasis on the distance that needs to be maintained when the digging chain is operating. Documentation of the training shall be kept on file at the project site.

### 3.8 ELECTRICAL

#### 3.8.1 Conduct of Electrical Work

Underground electrical spaces must be certified safe for entry before entering to conduct work. Cables that will be cut must be positively identified and de-energized prior to performing each cut. Positive cable identification must be made prior to submitting any outage request for electrical systems. Arrangements are to be coordinated with the Contracting Officer and Station Utilities for identification. The Contracting Officer will not accept an outage request until the Contractor satisfactorily documents that the circuits have been clearly identified. Perform all high voltage cable cutting remotely using hydraulic cutting tool. When racking in or live switching of circuit breakers, no additional person other than the switch operator will be allowed in the space during the actual operation. Plan so that work near energized parts is minimized to the fullest extent possible. Use of electrical outages clear of any energized electrical sources is the preferred method. When working in energized substations, only qualified electrical workers shall be permitted to enter. When work requires Contractor to work near energized circuits as defined by the NFPA 70, high voltage personnel must use personal protective equipment that includes, as a minimum, electrical hard hat, safety shoes, insulating gloves with leather protective sleeves, fire retarding shirts, coveralls, face shields, and safety glasses. Insulating blankets, hearing protection, and switching suits may be required, depending on the specific job and as delineated in the Contractor's AHA.

#### 3.8.2 Portable Extension Cords

Portable extension cords shall be sized in accordance with manufacturer ratings for the tool to be powered and protected from damage. All damaged extension cords shall be immediately removed from service. Portable extension cords shall meet the requirements of NFPA 70.

### 3.9 WORK IN CONFINED SPACES

The Contractor shall comply with the requirements in Section 06.I of USACE EM 385-1-1 and OSHA 29 CFR 1910.146. Any potential for a hazard in the confined space requires a permit system to be used.

- a. Entry Procedures. Prohibit entry into a confined space by personnel for any purpose, including hot work, until the qualified person has conducted appropriate tests to ensure the confined or enclosed space is safe for the work intended and that all potential hazards are controlled or eliminated and documented. (See Section 06.I.05 of USACE EM 385-1-1 for entry procedures.) All hazards pertaining to the space shall be reviewed with each employee during review of the AHA.
- b. Forced air ventilation is required for all confined space entry operations and the minimum air exchange requirements must be maintained to ensure exposure to any hazardous atmosphere is kept below its' action level.
- c. Ensure the use of rescue and retrieval devices in confined spaces greater than 1.5 m (5 feet) in depth. Conform to Sections 06.I.09, 06.I.10 and 06.I.11 of USACE EM 385-1-1.
- d. Sewer wet wells require continuous atmosphere monitoring with audible alarm for toxic gas detection.
- e. Include training information for employees who will be involved as entrants and attendants for the work. Conform to Section 06.I.06 of USACE EM 385-1-1.
- f. Daily Entry Permit. Post the permit in a conspicuous place close to the confined space entrance.

### 3.10 CRYSTALLINE SILICA

Grinding, abrasive blasting, and foundry operations of construction materials containing crystalline silica, shall comply with OSHA regulations, such as 29 CFR 1910.94, and USACE EM 385-1-1, Appendix C. The Contractor shall develop and implement effective exposure control and elimination procedures to include dust control systems, engineering controls, and establishment of work area boundaries, as well as medical surveillance, training, air monitoring, and personal protective equipment.

### 3.11 HOUSEKEEPING

#### 3.11.1 Clean-Up

All debris in work areas shall be cleaned up daily or more frequently if necessary. Construction debris may be temporarily located in an approved location, however garbage accumulation must be removed each day.

#### 3.11.2 Dust control

In addition to the dust control measures required elsewhere in the contract documents, dry cutting of brick or masonry shall be prohibited. [The Contracting Officer, upon written request by the Contractor, may consider exceptions to this prohibition on a case-by-case basis.] Wet cutting must

address control of water run off.

-- End of Section --